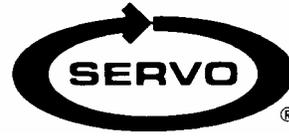


INSTALLATION INSTRUCTIONS

Model 670 Shaft Extension Kit

Lagun Table Feed 1500



REFERENCE DRAWINGS ENCLOSED

NA-5444	Bevel Gear Installation
NB-1995	Power Feed Installation
ND-5563	Shaft Extension Installation
0800-80001	Servo Power Feed Operation
0800-80025	Installation Instructions Model 1500

PREPARATION

- Step 1:* Remove power feed from table.
- Step 2:* Caution: All mounting hardware must be retained: shims, bearing race, bevel gear, etc.

INSTALLATION OF SHAFT EXTENSION KIT

- Step 1:* Using existing screws, mount the adaptor to end of table.
- Step 2:* Slide spacer, bearing race and sleeve onto the lead screw.
- Step 3:* Screw shaft extension onto lead screw.
- Step 4:* For proper shimming of bevel gear, shoulder of shaft extension from the face of the adaptor to be 17/32 to 9/16 maximum. The .787 diameter shoulder may have to be machined back to obtain proper dimension. See installation drawing.
- Step 5:* With shaft extension in position, drill 1/8 diameter through and pin with 1/8 x 1.0 roll pin.

INSTALLATION OF POWER FEED

- Step 1:* See installation instructions enclosed.
- Step 2:* Replace adaptor with shroud and two 1/4-20 socket screws supplied.

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