



# PRICE LIST - SERVO MANUAL KNEE MILLS SV 50 and SV 54

## SV 50 MANUAL KNEE MILLS include:

Rev. 06/18/07

All models have 3 hp spindle motor, 10" x 50" table, automatic way lubrication system with alarm, halogen lamp (110 volt) and UL approved fuse disconnect box. Note: 440 VAC not available on IH models.

See brochure for complete description and specifications.

Suggested List Price

|  |                           |          |
|--|---------------------------|----------|
| <b>SERVO SV 50 with R8 spindle</b> .....                                   | SV50 .....                | \$8,895  |
| <b>SERVO SV 50 with 30 taper spindle</b> .....                             | SV50-30 .....             | \$8,895  |
| <b>SERVO SV 50 with R8 spindle &amp; 440 VAC power</b> .....               | SV50440 .....             | \$8,995  |
| <b>SERVO SV 50 with ball screws</b> .....                                  | SV50B, SV50B-30 .....     | \$10,395 |
| <b>SERVO SV 50 with ball screws &amp; 440 VAC power</b> .....              | SV50B440 .....            | \$10,495 |
| <b>SERVO SV 50 with inverter head</b> .....                                | SV50IH, SV50IH-30 .....   | \$10,995 |
| <b>SERVO SV 50 with inverter head and ball screws</b> .....                | SV50IHB, SV50IHB-30 ..... | \$11,895 |
| <b>SERVO SV 50SPC (SV50IHB with 2 power feeds and power drawbar)</b> ..... | SV50SPC .....             | \$12,495 |

## SERVO SV 50 OPTIONS & ACCESSORIES

|   | Model #     | Installation | List Price |
|---|-------------|--------------|------------|
| Flood coolant with tray .....                                 | 58605 ..... | \$100 .....  | \$585      |
| Coolant tray only .....                                       | 05897 ..... | \$50 .....   | \$204      |
| Power drawbar (R8) .....                                      | 58580 ..... | \$100 .....  | \$765      |
| Power drawbar (30 taper) .....                                | 58653 ..... | \$100 .....  | \$765      |
| Riser block, 4 inch .....                                     | 05928 ..... | \$100 .....  | \$263      |
| Riser block, 6 inch .....                                     | 05929 ..... | \$100 .....  | \$395      |
| Riser block, 8 inch .....                                     | 05930 ..... | \$100 .....  | \$526      |
| Pro/Calc® Material Directory & Spindle Speed Calculator ..... | 06867 ..... |              | \$79       |

## VALUE PACKS - 2-AXIS DRO + SERVO TYPE 150 TABLE FEED:

|  |               |         |
|--|---------------|---------|
| Acu-Rite Micro-Line DRO, X-Y and M-9122-150 Servo Table Feed ..... | 59237-1 ..... | \$1,950 |
| Anilam Wizard 211 DRO, X-Y and M-9122-150 Servo Table Feed .....   | 59228-1 ..... | \$1,950 |
| Anilam Wizard 450 DRO, X-Y and M-9122-150 Servo Table Feed .....   | 59231-1 ..... | \$2,220 |
| Newall C70 DRO, X-Y and M-9122-150 Servo Table Feed .....          | 59234-1 ..... | \$1,950 |
| Newall C80 DRO, X-Y and M-9122-150 Servo Table Feed .....          | 59235-1 ..... | \$1,970 |
| Newall E70-M DRO, X-Y and M-9122-150 Servo Table Feed .....        | 59236-1 ..... | \$2,250 |
| Sony Millman DRO, X-Y and M-9122-150 Servo Table Feed .....        | 59233-1 ..... | \$1,950 |

## SERVO POWER FEEDS:

|  |                  |             |         |
|--|------------------|-------------|---------|
| Servo Table Feed, Type 140 .....             | M-9122-140 ..... | \$60 .....  | \$724   |
| Servo Table Feed, Type 150 .....             | M-9122-150 ..... | \$60 .....  | \$812   |
| Servo Cross Feed, Type 140 .....             | M-9522-140 ..... | \$150 ..... | \$745   |
| Servo Cross Feed, Type 150 .....             | M-9522-150 ..... | \$150 ..... | \$833   |
| Servo Knee Feed, Type 140 (SV 50 only) ..... | M-9822-140 ..... | \$200 ..... | \$755   |
| Servo Table Feed, Turbo Drive .....          | M-9122T .....    | \$60 .....  | \$1,029 |
| Servo Cross Feed, Turbo Drive .....          | M-9522T .....    | \$150 ..... | \$1,009 |
| Servo Knee Feed, Turbo Drive .....           | M-9822T .....    | \$200 ..... | \$1,065 |

## DIGITAL READOUTS, 2- AND 3-AXES:

|  |             |             |         |
|--|-------------|-------------|---------|
| Acu-Rite Micro-Line DRO, X-Y (16x35) .....         | 06703 ..... | \$200 ..... | \$1,295 |
| Acu-Rite Micro-Line DRO, X-Y-QUILL (16x35x4) ..... | 06899 ..... | \$300 ..... | \$1,654 |
| Acu-Rite Micro-Line DRO, X-Y-KNEE (16x35x16) ..... | 06900 ..... | \$300 ..... | \$1,742 |
| Anilam Wizard 211 DRO, X-Y (16x36) .....           | 06521 ..... | \$200 ..... | \$1,355 |
| Anilam Wizard 211 DRO, X-Y-QUILL (16x36x6) .....   | 06873 ..... | \$300 ..... | \$1,925 |
| Anilam Wizard 450 DRO, X-Y (16x36) .....           | 06522 ..... | \$200 ..... | \$1,625 |
| Anilam Wizard 450 DRO, X-Y-QUILL (16x36x6) .....   | 06879 ..... | \$300 ..... | \$2,225 |
| Newall C70 DRO, X-Y (16x36) .....                  | 06937 ..... | \$200 ..... | \$1,425 |
| Newall C70 DRO, X-Y-QUILL (16x36x6) .....          | 06938 ..... | \$300 ..... | \$1,875 |
| Newall C70 DRO, X-Y-KNEE (16x36x18) .....          | 06939 ..... | \$300 ..... | \$1,875 |
| Newall C80 DRO, X-Y (16x36) .....                  | 06940 ..... | \$200 ..... | \$1,445 |
| Newall C80 DRO, X-Y-QUILL (16x36x6) .....          | 06941 ..... | \$300 ..... | \$1,895 |
| Newall C80 DRO, X-Y-KNEE (16x36x18) .....          | 06942 ..... | \$300 ..... | \$1,895 |
| Newall E70-M DRO, X-Y (16x36) .....                | 06943 ..... | \$200 ..... | \$1,725 |
| Newall E70-M DRO, X-Y-QUILL (16x36x6) .....        | 06944 ..... | \$300 ..... | \$2,135 |
| Newall E70-M DRO, X-Y-KNEE (16x36x18) .....        | 06945 ..... | \$300 ..... | \$2,135 |
| Sony Millman DRO, X-Y (18x36) .....                | 06895 ..... | \$200 ..... | \$1,385 |
| Sony Millman DRO, X-Y-QUILL (18x36x6) .....        | 06896 ..... | \$300 ..... | \$2,095 |
| Sony Millman DRO, X-Y-KNEE (18x36x18) .....        | 06897 ..... | \$300 ..... | \$2,095 |

Installation labor charge, 2-axis DRO = \$200 (DROINSTAL-2A); 3-axis DRO = \$300 (DROINSTAL-3A)

**NOTE:** Suggested list price on machines does not include machine installation, training or freight.

**SERVO SV 50 and SV 54 Knee Mills are available with optional CNC systems.  
Contact your SERVO DEALER for more information.**

## PRICE LIST: SERVO MANUAL KNEE MILLS continued

Rev. 06/18/07

**SV 54 MANUAL KNEE MILLS include:**

All models have 40 taper spindle, 5 hp spindle motor, 12" x 54" table, automatic way lubrication system with alarm, halogen lamp (110 volt) and UL approved fuse disconnect box.

Note: 440 VAC not available on IH models.

See brochure for complete description and specifications.

|  | Suggested List Price    |
|--|-------------------------|
| <b>SERVO SV 54</b> .....   | SV54 ..... \$11,895     |
| <b>SERVO SV 54 with 440 VAC power</b> .....                                | SV54440 ..... \$11,995  |
| <b>SERVO SV 54 with ball screws</b> .....                                  | SV54B ..... \$13,395    |
| <b>SERVO SV 54 with ball screws &amp; 440 VAC power</b> .....              | SV54B440 ..... \$13,495 |
| <b>SERVO SV 54 with inverter head</b> .....                                | SV54IH ..... \$13,995   |
| <b>SERVO SV 54 with inverter head and ball screws</b> .....                | SV54IHB ..... \$14,895  |
| <b>SERVO SV 54SPC (SV54IHB with 2 power feeds and power drawbar)</b> ..... | SV54SPC ..... \$15,495  |

**SERVO SV 54 OPTIONS & ACCESSORIES**

|   | Model #     | Installation | List Price |
|---|-------------|--------------|------------|
| Flood coolant with tray .....                                 | 58606 ..... | \$100 .....  | \$585      |
| Coolant tray only .....                                       | 05898 ..... | \$50 .....   | \$204      |
| Power drawbar (40 taper) .....                                | 58581 ..... | \$100 .....  | \$765      |
| Riser block, 4 inch .....                                     | 05928 ..... | \$100 .....  | \$263      |
| Riser block, 6 inch .....                                     | 05929 ..... | \$100 .....  | \$395      |
| Riser block, 8 inch .....                                     | 05930 ..... | \$100 .....  | \$526      |
| Pro/Calc® Material Directory & Spindle Speed Calculator ..... | 06867 ..... |              | \$79       |

**VALUE PACKS - 2-AXIS DRO + SERVO TYPE 150 TABLE FEED**

|  |               |         |
|--|---------------|---------|
| Acu-Rite Micro-Line DRO, X-Y and M-9122-150 Servo Table Feed ..... | 59238-1 ..... | \$1,950 |
| Anilam Wizard 211 DRO, X-Y and M-9122-150 Servo Table Feed .....   | 59229-1 ..... | \$1,950 |
| Anilam Wizard 450 DRO, X-Y and M-9122-150 Servo Table Feed .....   | 59232-1 ..... | \$2,220 |
| Newall C70 DRO, X-Y and M-9122-150 Servo Table Feed .....          | 59234-1 ..... | \$1,950 |
| Newall C80 DRO, X-Y and M-9122-150 Servo Table Feed .....          | 59235-1 ..... | \$1,970 |
| Newall E70-M DRO, X-Y and M-9122-150 Servo Table Feed .....        | 59236-1 ..... | \$2,250 |
| Sony Millman DRO, X-Y and M-9122-150 Servo Table Feed .....        | 59233-1 ..... | \$1,950 |

**SERVO POWER FEEDS:**

|                                     |                  |             |         |
|-------------------------------------|------------------|-------------|---------|
| Servo Table Feed, Type 140 .....    | M-9122-140 ..... | \$60 .....  | \$724   |
| Servo Table Feed, Type 150 .....    | M-9122-150 ..... | \$60 .....  | \$812   |
| Servo Cross Feed, Type 140 .....    | M-9522-140 ..... | \$150 ..... | \$745   |
| Servo Cross Feed, Type 150 .....    | M-9522-150 ..... | \$150 ..... | \$833   |
| Servo Table Feed, Turbo Drive ..... | M-9122T .....    | \$60 .....  | \$1,029 |
| Servo Cross Feed, Turbo Drive ..... | M-9522T .....    | \$150 ..... | \$1,009 |
| Servo Knee Feed, Turbo Drive .....  | M-9824T .....    | \$200 ..... | \$1,075 |

**DIGITAL READOUTS, 2- AND 3-AXES:**

|  |             |             |         |
|--|-------------|-------------|---------|
| Acu-Rite Micro-Line DRO, X-Y (16x35) .....         | 06898 ..... | \$200 ..... | \$1,295 |
| Acu-Rite Micro-Line DRO, X-Y-QUILL (16x35x4) ..... | 06901 ..... | \$300 ..... | \$1,654 |
| Acu-Rite Micro-Line DRO, X-Y-KNEE (16x35x16) ..... | 06902 ..... | \$300 ..... | \$1,742 |
| Anilam Wizard 211 DRO, X-Y (18x36) .....           | 06871 ..... | \$200 ..... | \$1,355 |
| Anilam Wizard 211 DRO, X-Y-QUILL (18x36x6) .....   | 06875 ..... | \$300 ..... | \$1,955 |
| Anilam Wizard 450 DRO, X-Y (18x36) .....           | 06877 ..... | \$200 ..... | \$1,655 |
| Anilam Wizard 450 DRO, X-Y-QUILL (18x36x6) .....   | 06881 ..... | \$300 ..... | \$2,255 |
| Newall C70 DRO, X-Y (16x36) .....                  | 06937 ..... | \$200 ..... | \$1,425 |
| Newall C70 DRO, X-Y-QUILL (16x36x6) .....          | 06938 ..... | \$300 ..... | \$1,875 |
| Newall C70 DRO, X-Y-KNEE (16x36x18) .....          | 06939 ..... | \$300 ..... | \$1,875 |
| Newall C80 DRO, X-Y (16x36) .....                  | 06940 ..... | \$200 ..... | \$1,445 |
| Newall C80 DRO, X-Y-QUILL (16x36x6) .....          | 06941 ..... | \$300 ..... | \$1,895 |
| Newall C80 DRO, X-Y-KNEE (16x36x18) .....          | 06942 ..... | \$300 ..... | \$1,895 |
| Newall E70-M DRO, X-Y (16x36) .....                | 06943 ..... | \$200 ..... | \$1,725 |
| Newall E70-M DRO, X-Y-QUILL (16x36x6) .....        | 06944 ..... | \$300 ..... | \$2,135 |
| Newall E70-M DRO, X-Y-KNEE (16x36x18) .....        | 06945 ..... | \$300 ..... | \$2,135 |
| Sony Millman DRO, X-Y (18x36) .....                | 06895 ..... | \$200 ..... | \$1,385 |
| Sony Millman DRO, X-Y-QUILL (18x36x6) .....        | 06896 ..... | \$300 ..... | \$2,095 |
| Sony Millman DRO, X-Y-KNEE (18x36x18) .....        | 06897 ..... | \$300 ..... | \$2,095 |

Installation labor charge, 2-axis DRO = \$200 (DROINSTAL-2A); 3-axis DRO = \$300 (DROINSTAL-3A)

**NOTE:** Suggested list price on machines does not include machine installation, training or freight.

*Another quality product from "America's Power Feed Manufacturer"*

### SERVO PRODUCTS COMPANY

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the appropriate freight and insurance charges that will be shown as separate items on the invoice.

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