



# PRICE LIST - SERVO DRILL PRESSES

Rev. 07/25/05

PRODUCT DESCRIPTION	MODEL #	LIST PRICE
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### ALBRECHT CHUCK SPINDLE\* - INCH VERSIONS

DRILL PRESS with SMALL BASE & 12" COLUMN .....	{A} M-7000 .....	\$1,668
DRILL PRESS with SMALL BASE & 19" COLUMN .....	{B} M-7010 .....	\$1,716
DRILL PRESS with UNIQUE OFFSET COLUMN .....	{A} M-7030 .....	\$2,096
DRILL PRESS with ELBOW & DEEP THROAT .....	{D} M-7040 .....	\$2,328

### WW COLLET SPINDLE - INCH VERSIONS

DRILL PRESS with SMALL BASE & 12" COLUMN .....	{E} M-7050 .....	\$1,700
DRILL PRESS with SMALL BASE & 19" COLUMN .....	{F} M-7060 .....	\$1,748
DRILL PRESS with ELBOW & DEEP THROAT .....	{G} M-7070 .....	\$2,360

### ALBRECHT CHUCK SPINDLE\* - METRIC VERSIONS

DRILL PRESS with SMALL BASE & 305 mm COLUMN .....	{A} M-7100 .....	\$1,701
DRILL PRESS with SMALL BASE & 482 mm COLUMN .....	{B} M-7110 .....	\$1,749
DRILL PRESS with UNIQUE OFFSET COLUMN .....	{A} M-7130 .....	\$2,129
DRILL PRESS with ELBOW & DEEP THROAT .....	{D} M-7140 .....	\$2,361

### WW COLLET SPINDLE - METRIC VERSIONS

DRILL PRESS with SMALL BASE & 305 mm COLUMN .....	{E} M-7150 .....	\$1,733
DRILL PRESS with SMALL BASE & 482 mm COLUMN .....	{F} M-7160 .....	\$1,781
DRILL PRESS with ELBOW & DEEP THROAT .....	{G} M-7170 .....	\$2,393

### DRILL PRESS HEAD ONLY (Mounts 1.25"/32 mm diameter column.)

ALBRECHT CHUCK SPINDLE*, INCH VERSION .....	{H} M-7400 .....	\$1,514
WW COLLET SPINDLE, INCH VERSION .....	{I} M-7401 .....	\$1,546
ALBRECHT CHUCK SPINDLE*, NO DIAL INDICATOR .....	{J} M-7402 .....	\$1,296
ALBRECHT CHUCK SPINDLE*, METRIC VERSION .....	{H} M-7403 .....	\$1,547
WW COLLET SPINDLE, METRIC VERSION .....	{I} M-7404 .....	\$1,579

### MILLING/DRILLING HEAD ONLY (Mounts 1.25"/32 mm diameter column. Includes quill lock.)

WW COLLET SPINDLE, INCH VERSION .....	{I} M-7405 .....	\$1,737
WW COLLET SPINDLE, METRIC VERSION .....	{I} M-7406 .....	\$1,770

### DRILL PRESS BASE ONLY

SMALL BASE with 12" COLUMN .....	M-7300 .....	\$180
SMALL BASE with 19" COLUMN .....	M-7301 .....	\$230
LARGE BASE with UNIQUE OFFSET COLUMN .....	M-7302 .....	\$582
LARGE BASE with ELBOW & DEEP THROAT .....	M-7303 .....	\$814

### DRILL PRESS ACCESSORIES

STANDARD MILL R8 TAPER ADAPTOR KIT .....	M-0705 .....	\$350
MICROPROCESSOR-CONTROLLED QUILL FEED .....	{K} M-0708 .....	\$1,890
MICROPROCESSOR CONTROL RETROFIT .....	{L} M-0708A .....	\$2,040
DRILL TAP CONTROL .....	{M} M-0709 .....	\$450
MICRO QUILL FEED FOOT SWITCH OPTION .....	M-0710 .....	\$120

\*NEW OPTION: 0.050" THROUGH HOLE ..... 59029 ..... \$300

**Available on Albrecht chuck versions only.** The through hole permits the use of a core drill and other applications. A wire can be inserted from the top to push the core out of the drill or coolant can be injected for removing chips out for deep-hole drilling. **Add this option to any Albrecht chuck model.** (Add the \$300 to the price of the drill press.)

### DRILL PRESS REMARKS:

- {A} Chuck to base 6"/152 mm with .125"/3 mm Albrecht chuck.
- {B} Chuck to base 13"/330 mm with .125"/3 mm Albrecht chuck.
- {D} Chuck to base 16.5"/419 mm with .125"/3 mm Albrecht chuck.
- {E} Spindle nose to base 7.5"/190 mm for WW collets. (Collets not included.)
- {F} Spindle nose to base 14.5"/368 mm for WW collets. (Collets not included.)
- {G} Spindle nose to base 18"/457 mm for WW collets. (Collets not included.)
- {H} For mounting on a 1.25"/32 mm diameter column. Includes .125"/3 mm Albrecht chuck.
- {I} For mounting on a 1.25"/32 mm diameter column for WW collets. (Collets not included.)
- {J} For mounting on a 1.25"/32 mm diameter column. Includes .125"/3 mm Albrecht chuck, less dial gage.
- {K} Factory-installed on new unit. To order, give model of drill press followed by /708.
- {L} Return your drill press to the factory-for installation. Includes retrofit and installation charge.
- {M} Factory-installed only. To order, give model of drill press followed by /709. (Includes foot switch.) Requires #01275 Jacobs key chuck for tapping.

*Made with pride in the USA*



**WW COLLETS FOR THE SERVO STANDARD MILL HEAD (M-7405 and M-7406) Priced according to size)**

**NOTE:** If the tool shank is an in-between size, the collet can be up to 0.004"/0.1 mm larger.

WW collets are basically 8 mm with .275"/6.985 mm-40NS GH2 thread and 40° 30' included angle taper.

**0.1 mm to 0.2 mm WW COLLETS**

List Price ..... \$376.00

Part No.	Inch	Metric
03891	.0039	0.1 mm
03892	.0059	0.15 mm
03893	.0079	0.2 mm

**0.25 mm to 0.35 mm WW COLLETS**

List Price ..... \$247.00

Part No.	Inch	Metric
03894	.0098	0.25 mm
03895	.0118	0.3 mm
03896	.0139	0.35 mm

**0.40 mm to 0.7 mm WW COLLETS**

List Price ..... \$200.00

Part No.	Inch	Metric
03897	.0156 (1/64")	0.40 mm
03898	.0157	0.4 mm
03899	.0178	0.45 mm
03900	.0197	0.5 mm
03901	.0216	0.55 mm
03902	.0236	0.6 mm
03903	.0257	0.65 mm
03904	.0276	0.7 mm

Additional tooling is available from:  
Louis Levin & Son, Inc.  
Phone: 562.802.8066

Web: [www.levinlathe.com](http://www.levinlathe.com)  
Email: [info@levinlathe.com](mailto:info@levinlathe.com)

**0.75 mm to 6.4 mm WW COLLETS**

List Price ..... \$177.00

Part No.	Inch	Metric	Part No.	Inch	Metric	Part No.	Inch	Metric
03905	.0295	0.75 mm	03930	.0984	2.5 mm	03955	.1772	4.5 mm
03906	.0313 (1/32")	0.79 mm	03931	.1024	2.6 mm	03956	.1811	4.6 mm
03907	.0315	0.8 mm	03932	.1063	2.7 mm	03957	.1850	4.7 mm
03908	.0335	0.85 mm	03933	.1093 (7/64")	2.78 mm	03958	.1875 (3/16")	4.76 mm
03909	.0354	0.9 mm	03934	.1102	2.8 mm	03959	.18901	4.8 mm
03910	.0374	0.95 mm	03935	.1142	2.9 mm	03960	.1929	4.9 mm
03911	.0394	1.0 mm	03936	.1181	3.0 mm	03961	.1969	5.0 mm
03912	.0433	1.1 mm	03937	.1221	3.1 mm	03962	.2008	5.1 mm
03913	.0469	1.19 mm	03938	.1250 (1/8")	3.17 mm	03963	.2031 (13/64")	5.16 mm
03914	.0472	1.2 mm	03939	.1260	3.2 mm	03964	.2047	5.2 mm
03915	.0512	1.3 mm	03940	.1299	3.3 mm	03965	.2087	5.3 mm
03916	.0551	1.4 mm	03941	.1338	3.4 mm	03966	.2126	5.4 mm
03917	.0591	1.5 mm	03942	.1378	3.5 mm	03967	.2165	5.5 mm
03918	.0625 (1/16")	1.59 mm	03943	.1406 (9/64")	3.57 mm	03968	.2188 (7/32")	5.56 mm
03919	.0629	1.6 mm	03944	.1417	3.6 mm	03969	.2205	5.6 mm
03920	.0669	1.7 mm	03945	.1456	3.7 mm	03970	.2244	5.7 mm
03921	.0709	1.8 mm	03946	.1496	3.8 mm	03971	.2283	5.8 mm
03922	.0748	1.9 mm	03947	.1535	3.9 mm	03972	.2323	5.9 mm
03923	.0781 (5/64")	1.98 mm	03948	.1563 (5/32")	3.97 mm	03973	.2344 (15/64")	5.95 mm
03924	.0787	2.0 mm	03949	.1575	4.0 mm	03974	.2362	6.0 mm
03925	.0826	2.1 mm	03950	.1614	4.1 mm	03975	.2401	6.1 mm
03926	.0866	2.2 mm	03951	.1654	4.2 mm	03976	.2441	6.2 mm
03927	.0905	2.3 mm	03952	.1693	4.3 mm	03977	.2480	6.3 mm
03928	.0938 (3/32")	2.38 mm	03953	.1719 (11/64")	4.37 mm	03978	.2500 (1/4")	6.35 mm
03929	.0945	2.4 mm	03954	.1732	4.4 mm	03979	.2520	6.4 mm

**SERVO DRILL PRESS TOOLING**

PRODUCT DESCRIPTION	MODEL #	LIST PRICE
ALBRECHT KEYLESS CHUCK (.012" to .126" capacity, #30J0) (requires 01841 arbor when used with WW collet models)	00944	\$227
ALBRECHT KEYLESS CHUCK (.008" to .065" capacity, #15J0) (requires 01841 arbor when used with WW collet models)	01276	\$278
JACOBS KEY CHUCK (0 to 5/32" capacity, #0) (requires 01841 arbor when used with WW collet models)	01275	\$100
WW ARBOR TO JACOBS "0" TAPER (Arbor must be ground to match chuck)	01841-G	\$399
TRANSFORMER Use with drill presses to transform 220 volts to the required 115 volts.	01250	\$137



SERVO Precision Drill Presses are manufactured in the USA by

**SERVO PRODUCTS COMPANY**

34940 Lakeland Blvd, Eastlake, OH 44095

Phone: 800.521.7359 or 440.942-9999 Fax: 440.942.9100

Website: [ServoProductsCo.com](http://ServoProductsCo.com) Email: [info@ServoProductsCo.com](mailto:info@ServoProductsCo.com)



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