

ASSY - LIMIT SWITCH
2023-10



Need to drill some small precise holes?

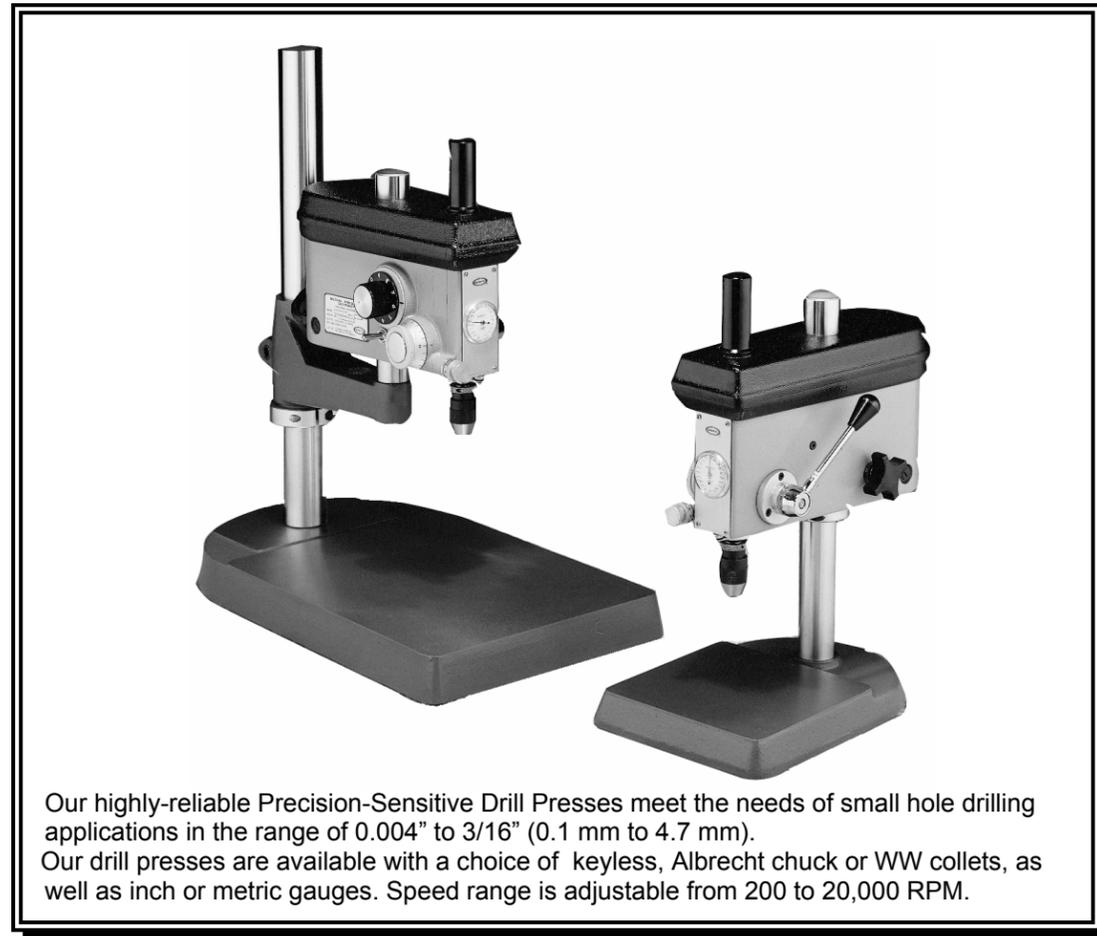
See our full line of Drill Presses on the web at

www.ServoProductsCo.com

or phone 800-521-7359 or 440-942-9999

and request information on the

SERVO® Precision Drill Presses



We also have:

- Manual Knee Mills
- Turbo Power Feeds
- Import Power Feeds
- Power Drawbars
- Accessories - Vises, Collet Sets, Grinders & Fixture Plates

Servo Type 140 Power Feed

ORDERING INSTRUCTIONS

1. Please specify the type, model number, and serial number of the unit for which parts are being ordered.
2. The limit switch bracket, limit switch assembly, and bevel gear are determined by model number.
3. Note that parts are listed by assembly. They may be ordered as complete assemblies or as individual parts.

REPAIRS

For repairs, contact Servo Products Company for the location of your authorized Service Center or see our website.

| Qty | Part No. | Description |
|--|----------|-------------------------------------|
| Replace as unit - components permanently potted in a molded plastic case | | |
| 1 | 2023-10 | Limit Switch Assembly - 6 Foot cord |
| Unit obsoleted 7/02 (cast metal box) - interchangeable with new design | | |
| 1 | 2023-10 | Limit Switch Assembly - 6 Foot cord |
| 2 | 01241 | Micro switch, 41-SM1-T2 (Honeywell) |
| 1 | 0266 | Gasket |
| 2 | 1469 | Plunger |
| 2 | 1557 | Switch actuator |
| 1 | 57425 | Limit switch cable, 6 ft. |
| 1 | 6037 | Spring |
| Parts will continue to be available from Servo until sold out. Call Servo for sources. | | |

REPAIR POLICY

These conditions must be met for an authorized service center to accept returned goods from customers for in-warranty or out-of-warranty repairs.

1. The freight must be prepaid on all products sent to an authorized service center for warranty repair. The service center will pay the return freight on all products under warranty. The service center will repair or replace, at their own option, products which prove to be defective during the warranty period.

2. The freight will be paid by the customer both ways on products which are not under warranty and the repaired item will be returned C.O.D. Contact Servo Products Company for the location of authorized service centers or see our website.

WARRANTY

All Servo Products Company products are warranted against defects in material and workmanship. This warranty applies for one year from the day of delivery to the customer. We will repair or replace at our own option products which prove to be defective during the warranty period, provided they are returned to Servo Products Company, freight prepaid. This guarantee does not include repair or replacement required because of misuse, abuse or normal wear and tear. Repairs made by other than the factory or an authorized service center terminate Servo Products Company's liability under this guarantee. This guarantee is made expressly in place of all other guarantees or warranties, expressed or implied, with respect to quality, merchantability, or fitness for a particular purpose.

SERVO PRODUCTS COMPANY

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Servo Products Company reserves the right to make changes without notice or obligation in prices, specifications, or models.

PARTS LIST

| Qty | Part No. | Description |
|-----|----------|--|
| 1 | 5085 | Potentiometer Assembly |
| 1 | 00541 | Potentiometer, 500 ohm, 2-3/4" shaft |
| 3 | 02258 | Terminal pin, small |
| 1 | 02260 | Connector housing, 4 pin |
| 1 | 04995 | 3/8" Washer, internal tooth, small |
| 1 | 4897 | Potentiometer bracket |
| 1 | 5104 | Potentiometer pilot |
| 1 | 5091-2 | Reversing Switch Assembly |
| 1 | 01294 | MOV, 130 volt, 10 amp |
| 2 | 01851 | Pin |
| 1 | 02526 | Terminal pin, large |
| 2 | 03033 | 4-40 x 1-1/8" Phillips pan head screw |
| 2 | 03035 | Micro switch, type V3, 15 amp |
| 1 | 03094 | Receptacle, male, 2 pin small |
| 2 | 03598 | 4-40 hex lock nut, nylon |
| 1 | 4893-2 | Switch pedestal |
| 1 | 5092 | Rapid Switch Assembly |
| 2 | 00717 | 4-40 x 5/8" Phillips pan head screw |
| 2 | 02526 | Terminal pin, large |
| 1 | 03035 | Micro switch, type V3, 15 amp |
| 2 | 03598 | 4-40 hex lock nut, nylon |
| 1 | 4895 | Rapid switch bracket |
| 1 | 4913 | Lift Fork Assembly (includes Lower Drive Shaft) |
| 2 | 00564 | Roll pin 1/8 x 5/8" |
| 1 | 01220 | Fiber washer |
| 1 | 01334 | Needle bearing |
| 2 | 01335 | Bearing race |
| 1 | 01809 | Steel dowel 1/8 x 1/2" |
| 1 | 59251 | Spring, lower drive shaft |
| 1 | 3457 | Clutch |
| 1 | 4908 | Bearing cup |
| 1 | 4909 | Support lifter sleeve |
| 1 | 4912 | Lower drive shaft |
| 1 | 4988 | Cam follower |
| 1 | 4989 | Lift fork |
| 1 | 4737 | Nylon Gear & Hub Assembly |
| 1 | 01061 | Washer |
| 2 | 02885 | Spring washer |
| 1 | 02886 | Tru-arc retaining ring |
| 1 | 02887 | Thrust washer |
| 1 | 4734 | Gear hub |
| 1 | 4735 | Helical gear (without hub) |